

Tecnoflon® N 215

fluoroelastomer

Tecnoflon® N 215 is a very low viscosity fluoroelastomer copolymer. Tecnoflon® N 215 is intended for blending with other polymers of the Tecnoflon® family to achieve the desired viscosity. It is also intended for high concentration solution applications, such as dip coated items, fabric coatings and spray coating. Tecnoflon® N 215 can be mixed in the same way as all the other Tecnoflon® grades and can be used in any application requiring either very low compound viscosity or "low viscosity", highly loaded high hardness compounds. Tecnoflon® N 215 does not contain curatives: therefore the proper levels of Tecnoflon® FOR M1 and Tecnoflon® FOR M2 must be added to achieve the required properties. It can be also cured with diamine based systems such as Tecnoflon® Tecnocin A and Tecnoflon® Tecnocin B.

Some of the unique properties of Tecnoflon® N 215 are:

- Solution applications
 - Excellent pot life
 - Very low Brookfield viscosity
 - Excellent adhesion to substrates
- Dry applications
 - Superior mould flow
 - Low compound viscosity
 - Good compression set

Tecnoflon® N 215 can be mixed using typical fluoroelastomers compounding ingredients and mixing can be accomplished with two-roll mills or internal mixers.

Compounds based on Tecnoflon® N 215 can be dispersed in solvents for coating applications. Finished goods can be produced by a variety of rubber processing methods.

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General

| | | |
|-------------------|-----------------------------------------------|------------------------------------------|
| Material Status | • Commercial: Active | |
| Availability | • Europe | • North America |
| Features | • Copolymer • Good Adhesion • Good Flow | • Low Compression Set • Low Viscosity |
| Uses | • Blending • Coating Applications | • Compounding • Fabric Coatings |
| Appearance | • Translucent | |
| Forms | • Slab | |
| Processing Method | • Coating • Compounding | • Dip Coating • Spraying |

Physical

Typical Value Unit

| | | |
|------------------------------------------------|----|----|
| Mooney Viscosity ¹ (ML 1+10, 121°C) | 10 | MU |
| Fluorine Content ¹ | 66 | % |

Notes

Typical properties: these are not to be construed as specifications.

¹ Raw polymer